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Standards

Series C Moulded Case Circuit Breakers are designed to conform with the following international standards:

- Australian Standard AS 2184 and AS 3947-2 Moulded Case Circuit Breakers.
- British Standards Institution Standard BS 4752:
Part 1, Switchgear and Control Gear
Part 1, Circuit Breakers.
- International Electrotechnical Commission Recommendations IEC 947.2 Circuit Breakers. 
- Japanese T-Mark Standard Moulded Case Circuit Breakers.
- National Electrical Manufacturers Association Standards Publication No. AB1-1975 Moulded Case Circuit Breakers.
- South African Bureau of Standards, Standard SABS 156, Standard Specification for Moulded Case Circuit Breakers.
- Swiss Electro-Technical Association Standard SEV 947.2, Safety Regulations for Circuit Breakers.
- Union Technique de l'Electricite Standard NF C 63-120, Low Voltage Switchgear and Control Gear Circuit Breaker Requirements.
- Verband Deutscher Elektrotechnike (Association of German Electrical Engineers) Standard VDE 0660, Low Voltage Switchgear and Control Gear, Circuit Breakers.

Series C Frame Sizes G through R

General Information

Series C Moulded Case Circuit Breakers provide increased performance in considerably less space than standard circuit breakers or comparable fusible devices. Reduced system costs can also be realized because Series C Circuit Breakers are used in series rated systems, allowing the use of lower interrupting circuit breakers downstream.

Series C Circuit Breakers meet applicable IEC 947-2 standards, have been assigned ultimate and service interrupting ratings per IEC 947-2, and employ adjustable thermal and adjustable magnetic trips.

The Series C family includes seven frame sizes in ratings from 100 to 2500 amperes. Each frame size offers a choice of several interrupting capacities up to 100 kA at 415 volts ac (200 kA at 240 volts ac). This provides greater design flexibility than ever before possible while also helping to save space.

Series C Circuit Breakers virtually eliminate the need for redesign and they can be used to replace older circuit breakers in the same panelboards, feeder pillars, busbar trunking tap-offs, individual enclosures, machine tool control panels, and motor control centres. In most cases, the same connecting straps, studs, and handle mechanisms can be retained and used.

Standard calibration is 40°C. For applications in high ambient temperature conditions, 50°C factory calibration is available.

Series C Circuit Breakers are also provided for dc applications. Interrupting ratings of 35 kA for the 600 ampere frame have been achieved for three-pole breakers in series at 600 volts dc.

The Most Logically Designed Contact Assembly

The flexibility and outstanding performance characteristics of Series C Circuit Breakers are made possible by one of the most logically designed contact assemblies in circuit breaker history. Based on previously patented Westinghouse contact conductor designs, the Series C contact assembly creates a high-speed "blow-open" action when it confronts the electromechanical forces produced by high-level fault currents.

Series C Circuit Breakers are operated by a toggle-type handle that is mechanically trip-free from the handle so that the contacts cannot be held closed against short circuit currents. Tripping due to overload or short circuits is clearly indicated by the position on the handle. This remarkably fast and dependable contact action is designed to enhance safety.

Thorough In-Plant Testing

The quality, dependability, and reliability of every Series C Circuit Breaker is assured by a thorough program of in-plant testing. Two calibration tests are conducted on every pole of every circuit breaker to verify the trip mechanism, operating mechanism, continuity, and accuracy.

ISO Certification

Series C Circuit Breakers are manufactured in ISO certified facilities.

More Interrupting Capacity in Less Space

Series C Circuit Breakers are physically and electrically interchangeable with the "Classic" standard line of Westinghouse moulded case circuit breakers. This means Series C Breakers are ideal for upgrading equipment designs and retrofitting existing installations.

Current Limiting Characteristics

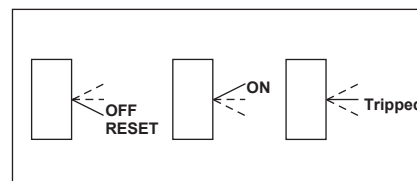
All Series C Circuit Breakers are current limiting because of their high repulsion contact arrangement and incorporation of state-of-the-art arc extinguishing technology.

Operating Mechanisms

Series C Circuit Breakers have, in their basic version, a toggle handle operating mechanism, which also serves as switching position indicator. As well as ON and OFF, the further position TRIPPED is possible.

The toggle handle snaps into the TRIPPED position if the breaker is tripped by one of its overcurrent, short circuit, shunt or undervoltage releases. Before the circuit breaker can be reclosed following a trip-out, the toggle handle must be brought beyond the OFF position (RESET). The circuit breaker can then be reclosed.

As an additional switching position indicator for F- to R-Frame circuit breakers, there are two windows on the right and on the left of the toggle handle, in which the switching state is indicated by means of the colours red, green and white corresponding to the ON, OFF and TRIPPED positions respectively.



Positions of the Toggle Handle Drive

Panelboards

As both main and branch circuit protection devices (G-, F-, J-, K-, L- and N-Frames).

Feeder Pillars

In distribution systems to provide main and branch circuit protection (F-, J-, K-, L-, N- and R-Frames).

Switchgear

In distribution systems to provide main and branch circuit protection up to 2500 amperes (R-Frame).

Busbar Trunking Tap-Offs

In busbar trunking tap-offs to provide branch circuit protection (F-Frame); and to provide feeder or branch circuit protection (J-, K- and L-Frames).

Individual Enclosures

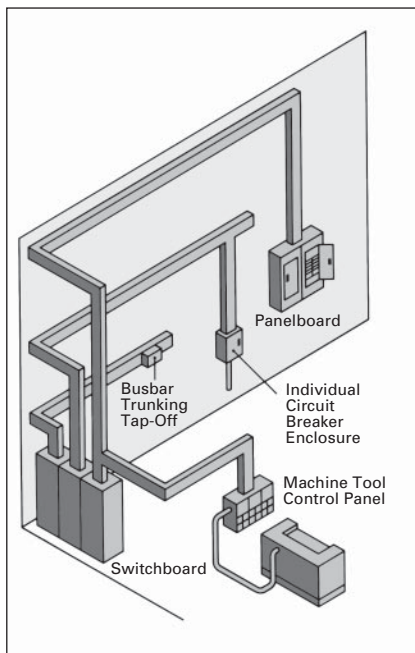
Completely assembled in enclosures to meet specific customer requirements (G-, F-, J-, K-, L-, N- and R-Frames).

Machine Tool Control Panels and Motor Control Centres

Applied for specific equipment requirements (G-, F-, J-, K-, and L-Frames).

Additional Applications

Special versions of each Series C frame are available to provide safe equipment control and protection in mining and other applications. Contact your Cutler-Hammer agent or distributor for additional information.




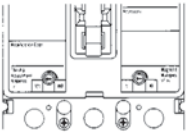
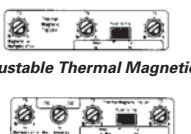


Typical Series C Applications

Frame	Continuous Ampere Rating Range	Type of Trip Unit					Moulded Case Switch
		Adjustable Thermal Fixed Magnetic	Fixed Thermal Fixed Magnetic	Adjustable Thermal Adjustable Magnetic	Adjustable Thermal Fixed Magnetic Earth Leakage	Digitrip RMS Electronic Trip Units	
G	16-100		■				
F	16-225	■	■	■	■		■
J	125-250			■	■		■
K	63-400			■	■	■	■
L	315-800			■		■	■
N	400-1250					■	■
R	800-2500					■	■

Series C Frame Sizes G through J

Electrical Characteristics

			G			F							J		
															
Maximum Rated Current (Amperes)			100		160	200			225			250			
Breaker Type			GW	GW	FWF	FW	HFW	FWC	FWF	HFWF	FWCF	JW	HJW	JWC	
Breaker Capacity (kA rms) AC 50-60 Hz															
IEC 947-2	220-240 VAC	I _{CU}	18	65	40	85	100	200	85	100	200	85	100	200	
		I _{CS}	9	35	40	85	100	150	85	100	150	85	100	150	
	380-415 VAC	I _{CU}		25		40	70	100	40	70	100	40	70	100	
		I _{CS}		13		40	70	75	40	70	75	40	70	75	
	660-690 VAC	I _{CU}				12	14	18	12	14	18	14	18	22	
		I _{CS}				6	7	9	6	7	9	7	9	11	
	250 VDC①	I _{CU}		10		10	20	20	10	20	20	10	20	20	
		I _{CS}		5		5	10	10	5	10	10	5	10	10	
NEMA	240 VAC		65	65	25②	65	100	200	65	100	200	65	100	200	
	480 VAC			22		25	65	100	25	65	100	35	65	100	
	600 VAC					18	25	35	18	25	35	18	25	35	
Number of Poles			1	2, 3	1	2, 3, 4						2, 3, 4			
Ampere Range			16-100A		16-160A	16-225④			16-225③④			125-250A			
Trip Units					 Adjustable Thermal Magnetic							 Adjustable Thermal Magnetic			
Thermal Magnetic	Interchangeable											■			
	Built-in	■				■	■	■	■	■	■	■			
	Fixed Thermal	■				■			■	■	■	■			
	Adjustable Thermal②	Fixed				Fixed	■	■	■				■		
Solid State rms	Magnetic	Fixed				Fixed	Fixed, Opt Adj.			Fixed			Adjustable		
	LS														
	LSI														
	LSG														
Dimensions (mm)		H	W	D	H	W		D		H	W	D			
	1-Pole	123.8	254.4	66.7	152.4	35		86		—	—	—			
	2-Pole		70			—	—	—							
	3-Pole		105			254	105	103							
	4-Pole		140				140								
Weight (approximate) Kgs.			1-Pole	2-Pole	3-Pole	1-Pole	2-Pole	3-Pole	4-Pole	3-Pole	4-Pole				
			0.4	0.7	1	0.7	1.8	2.4	3.1	5.2	7.0				

① 2 poles in series.







② At 277 VAC.

③ FWF 16-40A, 415 VAC maximum.

④ FWC 200A and FWCF 175-225A rated 14/7 kA at 690 V.

Series C Frame Sizes K and L

Electrical Characteristics

		K				L			
									
Maximum Rated Current (Amperes)		400				630			800
Breaker Type		KW	HKW	KWC	LW	HLW	LWC	LW	
Breaker Capacity (kA rms) AC 50-60 Hz									
IEC 947-2	220-240 VAC	I _{CU}	85	100	200	85	100	200	65
		I _{CS}	85	100	150	85	100	150	33
	380-415 VAC	I _{CU}	45	70	100	45	70	100	50
		I _{CS}	45	70	75	45	70	75	25
	660-690 VAC	I _{CU}	20	25	35	20	25	35	20
		I _{CS}	10	13	18	10	13	18	10
	250 VDC①	I _{CU}	10	20	20	20	20	20	20
		I _{CS}	5	10	10	10	10	10	10
NEMA	240 VAC	65	100	200	65	100	200	100	
	480 VAC	35	65	100	35	65	100	50	
	600 VAC	25	35	50	25	35	50	25	
Number of Poles		2, 3, 4				2, 3, 4			3
Ampere Range		63-400A				315-630A			700-800A
Trip Units		 Adjustable Thermal Magnetic  Digitrip RMS 310				 Adjustable Thermal Magnetic  Digitrip RMS 310			
Interchangeable		■				■			■
Built-in						■			■
Thermal Magnetic	Fixed Thermal	■				■			■
	Adjustable Thermal②	■				■			
	Magnetic	Adjustable				Adjustable			Adjustable
Solid State rms②	LS	Standard				Standard			Standard
	LSI	Optional				Optional			Optional
	LSG	Optional③				Optional			Optional
	LSIG	Optional③				Optional			Optional
Dimensions (mm)		H	W	D	H	W		D	
	1-Pole	—	—	—	—	—		—	
	2-Pole	—	—	—	—	—		—	
	3-Pole	258	140	104	630A = 273	210		104	
	4-Pole		183		800A = 406	280			
Weight (approximate) Kgs.		3-Pole		4-Pole	3-Pole			4-Pole	
		6.1		7.3	630A = 9.4/800A = 11.3			630A = 11.1/800A = 14.4	



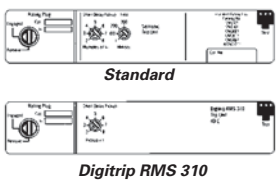
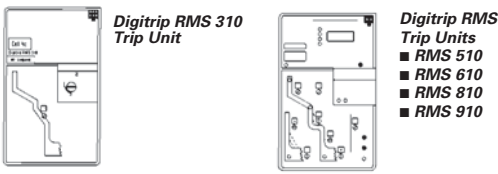
① 2 poles in series.

② For AC use only.


③ 4-pole ground fault not available.

Series C Frame Sizes N and R

Electrical Characteristics

									
Maximum Rated Current (Amperes)		800, 1250				1600, 2000, 2500			
Breaker Type		NW	HNW	NWC		RW		RWC	
Breaker Capacity (kA rms) AC 50-60 Hz									
IEC 947-2	220-240 VAC	I_{CU}	85	100	200		135		200
		I_{CS}	85	100	100		100		100
	380-415 VAC	I_{CU}	50	70	100		70		100
		I_{CS}	50	50	50		50		50
	660-690 VAC	I_{CU}	20	25	35		25		35
		I_{CS}	10	13	18		13		18
	250 VDC	I_{CU}							
		I_{CS}							
NEMA	240 VAC		65	100	200		125		200
	480 VAC		50	65	100		65		100
	600 VAC		25	35	35		50		65
Number of Poles		2, 3, 4				3, 4			
Ampere Range		400-1250A				800-2500A			
Trip Units									
	Interchangeable								
	Built-in	■				■			
Thermal Magnetic	Fixed Thermal								
	Adjustable Thermal								
	Magnetic								
Solid State rms②	LS	Standard				Standard (LI is Optional in Digitrip 510, 610, 810 and 910)			
	LSI	Optional				Optional			
	LSG	Optional				Optional (LIG is Optional in Digitrip 510, 610, 810 and 910)			
	LSIG	Optional				Optional			
Dimensions (mm)		H	W	D	H	W	D		
	1-Pole	—	—	—	—	—	—	—	—
	2-Pole	—	—	—	—	—	—	—	—
	3-Pole	406	210	104	406	394	229		
	4-Pole		280			508			
Weight (approximate) Kgs.		3-Pole		4-Pole		3-Pole		4-Pole	
		21.3		28.3		47		54	

Electrical Characteristics

Technical Data	G-Frame	F-Frame	J-Frame	K-Frame	L-Frame	N-Frame	R-Frame
Maximum Rated Current I_n Depending on the Version	100A	160/205/225A	200/250A	315/400A	500/630/800A	800/1250A	1600/2000/2500A
Rated Insulation Voltage U , According to IEC 947-2 Main Conducting Paths Auxiliary Circuits	750 VAC 690 VAC	750 VAC 690 VAC	750 VAC 690 VAC	750 VAC 690 VAC	750 VAC 690 VAC	750 VAC 690 VAC	750 VAC 690 VAC
Rated Impulse Withstand Voltage U_{imp} Main Conducting Paths Auxiliary Circuits	8 kV 4 kV	8 kV 4 kV	8 kV 4 kV	8 kV 4 kV	8 kV 4 kV	8 kV 4 kV	8 kV 4 kV
Rated Operational Voltage U_o IEC NEMA	440 VAC 480 VAC	690 VAC① 600 VAC	690 VAC 600 VAC	690 VAC 600 VAC	690 VAC 600 VAC	690 VAC 600 VAC	690 VAC 600 VAC
Permissible Ambient Temperature	-20 to +70°C	-20 to +70°C	-20 to +70°C	-20 to +70°C	-20 to +70°C	-5 to +60°C	-5 to +60°C
Permissible Load for Various Ambient Temperatures Close to the Circuit Breaker, Related to the Rated Current of the Circuit Breaker ■ Circuit Breakers for Plant Protection — At 40°C — At 50°C — At 55°C — At 60°C — At 70°C ■ Circuit Breakers for Motor Protection — At 40°C — At 50°C — At 55°C — At 60°C — At 70°C ■ Circuit Breakers for Starter Combinations and Isolating Circuit Breakers — At 40°C — At 50°C — At 55°C — At 60°C — At 70°C	— 100% 96% 93% 91% 86% — — — — — — — — — —	③ 100% 96% 93% 91% 86% 100/100% 100/96% 100/90% 100/86% 100/77% 100% 100% 96% 91% 86%	④ 100% 96% 94% 92% 88% — — — — — 100% 100% 96% 82% 88%	③ 100% 96% 93% 90% 85% 100% 100% 100% 100% 87% 100% 100% 96% 90% 85%	④ 100% 96% 92% 89% 84% 100% 100% 100% 100% 90% 100% 100% 95% 90% 84%	— 100% 91% 85% 81% — — — — — — 100% 91% 85% 81% —	— 100% 100% 100% 100% — 100% 100% 100% 100% —
Rated Short Circuit Breaking Capacity (DC) Not for Circuit Breakers for Motor Protection (Time Constant $\tau = 10$ rms) 1 Conducting Path 2 Conducting Paths in Series 3 Conducting Paths in Series For F to L up to: 250 VDC 440 VDC 660 VDC NEMA (Time Constant $\tau = 8$ rms) 1 Conducting Path 2 Conducting Paths in Series 250 VDC — — 250 VDC	— — 10 kA (5rms)	20 kA Max. 10 kA 22 kA	20 kA Max. 10 kA 22 kA	20 kA Max. 10 kA 22 kA	20 kA Max. 10 kA 22 kA	—② —② —②	—② —② —②
Main Switch Characteristics According to IEC 947-2 in Combination with Lockable Rotary Drives	—	Yes	Yes	Yes	Yes	Yes	Yes
Rated Short Circuit Breaking Capacity According to IEC 947-2 (at AC 50/60 Hz)	Rated Short Circuit Breaking Capacity See Table on Pages 4-5-6						
Endurance (Operating Cycles)	10,000	10,000	10,000	8,000	8,000	3,000	3,000
Maximum Switching Frequency	300 1/h	300 1/h	240 1/h	240 1/h	240 1/h	60 1/h	20 1/h
Conductor Cross Sections and Terminal Types for Main Conductors ■ Solid or Stranded ■ Finely Stranded with End Sleeve ■ Busbar Tightening Torque for Box Terminals Tightening Torque for Busbar Connection Pieces	Box Terminals 2.5 to 50 mm ² — — 5.1 Nm —	Box Terminals 2.5 to 70/95 mm ² 2.5 to 50/70 mm ² — 5/9 Nm 4.5/4.5 Nm	Box Terminals 50 to 150 mm ² 35 to 120 mm ² — 20 Nm 15 Nm	Box Terminals 95 to 240 mm ² 70 to 150 mm ² — 42 Nm 30 Nm	Flat Bar Terminals — — 800A 31 Nm 6 Nm	Flat Bar Terminals — — Optional 31 Nm 50 Nm	Flat Bar Terminals — — Optional — 37 Nm
Conductor Cross Sections for Auxiliary Circuits with Terminal Connection or Terminal Strip ■ Solid ■ Finely Stranded with End Sleeve ■ With Brought-out Cable Ends ■ Tightening Torque for Fitting Screws	0.75 to 2.5 mm ² 0.75 to 2.5 mm ² — —	0.75 to 2.5 mm ² 0.75 to 2.5 mm ² 0.82 (AWG 18) mm ² 0.8 to 1.4 Nm	0.75 to 2.5 mm ² 0.75 to 2.5 mm ² 0.82 (AWG 18) mm ² 0.8 to 1.4 Nm	0.75 to 2.5 mm ² 0.75 to 2.5 mm ² 0.82 (AWG 18) mm ² 0.8 to 1.4 Nm	0.75 to 2.5 mm ² 0.75 to 2.5 mm ² 0.82 (AWG 18) mm ² 0.8 to 1.4 Nm	Up to 2x4 mm ² Up to 2x2.5 mm ² 0.82 (AWG 18) mm ² 0.8 to 1.4 Nm	Up to 2x4 mm ² Up to 2x2.5 mm ² 0.82 (AWG 18) mm ² 0.8 to 1.4 Nm
Power Loss per Circuit Breaker at Maximum Rated Current I_n (The Power Losses of the Undervoltage Releases ("r" Releases) Must Be Observed if Necessary) at Three-Phase Symmetrical Load) ■ For Plant Protection ■ As Isolating Circuit Breaker ■ For Starter Combinations ■ For Motor Protection	— — — —	60 W 45 W 45 W 60 W	75 W 75 W 45 W —	175 W 107 W 107 W 75 W	255 W 160 W 160 W 120 W	87/210 W 87/210 W — —	220/270/400 W 220/270/400 W — —
Permissible Mounting Position							

① With circuit breakers with rated currents 40A:
 U_o maximum 415V.

② Not suitable for DC switching.

③ Thermal overload release set to the upper value, resp. fixed-setting thermal overload releases.

④ Thermal overload release set to the lower value.

Series C Frame Sizes G through R

Electrical Characteristics

Technical Data	G-Frame	F-Frame	J-Frame	K-Frame	L-Frame	N-Frame	R-Frame
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Auxiliary Switches

Rated Thermal Current I_{th} Rated Making Capacity	6A 10A	6A 20A	6A 20A	6A 20A	6A 20A	6A 20A	6A 20A
AC (AC-15) – Rated Operational Voltage – Rated Operational Current	240V 6A	230/400/690V 6/3/0.25A	230/400/690V 6/3/0.25A	230/400/690V 6/3/0.25A	230/400/690V 6/3/0.25A	230/400/690V 6/3/0.25A	230/400/690V 6/3/0.25A
DC (DC-13) – Rated Operational Voltage – Rated Operational Current	24 5	24/125/240V 6/0.5/0.15A	24/125/240V 6/0.5/0.15A	24/125/240V 6/0.5/0.15A	24/125/240V 6/0.5/0.15A	24/125/240V 6/0.5/0.15A	24/125/240V 6/0.5/0.15A
Back-up Fuse Miniature Circuit Breaker	6A 6A	4 6/4/4A 6/4A	4 6/4/4A 6/4A	4 6/4/4A 6/4A	4 6/4/4A 6/4A	4 6/4/4A 6/4A	4 6/4/4A 6/4A

Releases

Undervoltage Releases ("r" Releases) Response Voltage: – Drop (Breaker Tripped) U_s – Pickup (Breaker May Be Switched on) U_s	35-70% 85-110%	35-70% 85-110%	35-70% 85-110%	35-70% 85-110%	35-70% 85-110%	35-70% 85-110%	35-70% 85-110%
Power Consumption in Continuous Operation at:							
– AC 50/60 Hz 12V	–	2.5 VA	1.9 VA	1.9 VA	1.9 VA	1.9 VA	2.9 VA
– AC 50/60 Hz 24V	5.3 VA	1.4 VA	3.9 VA	3.9 VA	3.9 VA	2.4 VA	3.1 VA
– AC 50/60 Hz 48-60V	1.5 VA	1.2-1.9 VA	2.5-3.8 VA	2.5-3.8 VA	2.5-3.8 VA	2.3-4.1 VA	3.4-6.0 VA
– AC 50/60 Hz 110-127V	1.8 VA	1.3-1.7 VA	1.8-2.4 VA	1.8-2.4 VA	1.8-2.4 VA	3.4-4.2 VA	3.3-3.8 VA
– AC 50/60 Hz 208-240V	1.4 VA	2.2-2.9 VA	2.7-3.8 VA	2.7-3.8 VA	2.7-3.8 VA	4.8-6.5 VA	4.2-7.2 VA
– AC 50/60 Hz 380-500V	4.8 VA	2.9-5 VA	3.4-5.8 VA	3.4-5.8 VA	3.4-5.8 VA	6.8-12.0 VA	3.8-10.0 VA
– DC 12V	–	2.8 W	1.6 W	1.6 W	1.6 W	2.6 W	3.4 W
– DC 24V	–	1.6 W	3.1 W	3.1 W	3.1 W	3.6 W	4.3 W
– DC 48-60V	–	1.3-2.0 W	2.0-3.1 W	2.0-3.1 W	2.0-3.1 W	3.5-5.5 W	4.8-7.2 W
– DC 110-125V	–	1.5-1.9 W	1.6-2.2 W	1.6-2.2 W	1.6-2.2 W	2.9-3.6 W	3.3-3.8 W
– DC 220-250V	–	2.6-3.4 W	3.1-4 W	3.1-4 W	3.1-4 W	4.8-6.3 W	6.6-7.5 W
Maximum Opening Time	50 ms	50 ms	50 ms	50 ms	50 ms	80 ms	80 ms

Shunt Trips

Shunt Trips ("f" Releases) Response Voltage: – Pickup (Breaker Tripped) U_s	70-110%	70-110%	70-110%	70-110%	70-110%	70-110%	70-110%
Power Consumption in (Short Time) at:							
– AC 50/60 Hz 12-24V	–	40-300 VA	87-405 VA	87-405 VA	81-701 VA	86-631 VA	177-1207 VA
– AC 50/60 Hz 48-60V	–	–	710-1105 VA	710-1105 VA	58-90 VA	48-71 VA	443-731 VA
– AC 50/60 Hz 48-127V	–	92-640 VA	–	–	–	–	–
– AC 50/60 Hz 110-240V	135-500 VA	51-240 VA	66-432 VA	66-432 VA	118-665 VA	81-505 VA	323-1466 VA
– AC 50/60 Hz 380-440V	–	–	127-188 VA	127-188 VA	125-181 VA	43-68 VA	1193-1641 VA
– AC 50/60 Hz 380-600V	–	278-700 VA	–	–	–	–	–
– AC 50/60 Hz 480-600V	–	–	34-60 VA	34-60 VA	43-79 VA	41-69 VA	197-312 VA
– DC 12-24V	–	54-400 W	164-631 W	164-631 W	79-1000 W	46-405 W	289-865 W
– DC 48-60V	–	100-160 W	830-1580 W	830-1580 W	18-31 W	58-94 W	468-696 W
– DC 110-125V	–	55-71 W	112-150 W	112-150 W	112-150 W	74-98 W	363-473 W
– DC 220-250V	–	110-140 W	40-58 W	40-58 W	38-52 W	38-49 W	513-665 W
Maximum Load Duration	Interrupts Automatically						
Maximum Opening Time	50 ms	50 ms	50 ms	50 ms	50 ms	62 ms	62 ms

Electrical Characteristics

DC Switching Duty

The F- to L-Frame circuit breakers are also suitable for switching dc currents.



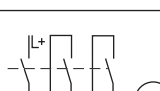
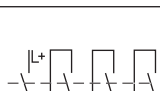
The N- and R-Frame circuit breakers, FWMP, KWMP, and LWMP circuit breakers for motor protection are not suitable for dc currents due to the solid state overcurrent release system.

For switching dc currents, however, the maximum permissible dc voltage per conducting path has to be considered.

For voltages higher than 250 volts, the series connection of two or three conducting paths is required.

As the current has to flow through all conducting paths so as to maintain the thermal tripping characteristics, the following circuit arrangements are recommended. With dc, the trip values of the instantaneous short circuit release ("n" release) are increased by 30 to 40%.

For 3- and 4-Pole Circuit Breakers

Proposed Circuit	Maximum Permissible VDC U_e	Remarks
	250 VDC	Double-pole switching. If there is no risk of an earth fault, or if any earth fault which occurs is immediately eliminated (earth fault monitoring), the maximum permissible dc voltage can be 600 volts.
	440 VDC	Double-pole switching (earth system). The earthed pole must always be assigned to the individual conducting path, so that two paths are always in series in the event of an earth fault.
	600 VDC	Single-pole switching (earthed system). Three conducting paths in series. The earthed pole must be assigned to the nonswitched conducting path.
	750 VDC	Single-pole switching (earthed system). Four conducting paths in series. The earthed pole must be assigned to the nonswitched conducting path.

Multi-Function Electronic Trip Units for All Applications

Digitrip™ RMS Trip Units

True RMS Sensing

Digitrip RMS Trip Units utilize our proprietary SuRE™ Chip and SuRE Plus™ Chip microprocessor-based intelligence to provide true rms sensing, permitting increased accuracy and reliable system protection. True rms sensing is not susceptible to nuisance tripping when waveforms containing high harmonic currents are present.

Digitrip RMS 310

Digitrip RMS 310 Electronic Trip Units are available with Series C Circuit Breakers K-, L-, N- and R-Frames 63 through 2500 amperes. Digitrip RMS 310 Trip Units are available in four styles with either fixed or adjustable rating plugs which establishes the continuous ampere rating of the breaker.

Rating Plugs

Digitrip RMS 310 Trip Units incorporate rating plugs that are interchangeable within a specific circuit breaker frame. This provides the user with versatility when establishing the continuous current rating of a breaker. Rating plugs are frequency sensitive and may be specified for 50 / 60 Hz applications. Both fixed and adjustable rating plugs are available, providing further flexibility when applied to selectively coordinated systems.

Note: Digitrip RMS rating plugs are not interchangeable with SELTRONIC™ rating plugs.

Curve Shaping

When selectively coordinated systems are called for, Digitrip RMS 310 will provide a cost-effective solution for a variety of applications.

The standard Digitrip RMS 310 includes an adjustable short time pickup setting encompassing an I^2t ramp function which provides the basic LS curve shaping function.

The optional Digitrip RMS 310 provides additional flat response short time delay adjustments on an instantaneous setting to provide LSI curve shaping capability.

Both Digitrip RMS 310 Trip Units are available with ground fault pickup and flat response ground fault delay which provide the trip unit with full function LSG and LSIG curve shaping flexibility.

Digitrip RMS 310 Trip Units can effectively coordinate with both sophisticated upstream power breakers as well as downstream thermal magnetic breakers...making Digitrip RMS 310 Trip Units the cost-effective reliable choice for selectively coordinated systems.

Thermal Memory

All Digitrip RMS Trip Units incorporate a long delay and, when ordered with ground, a ground fault thermal memory feature. Thermal memory prevents the system from cumulative overheating due to repeated overcurrent events that may occur in quick succession.

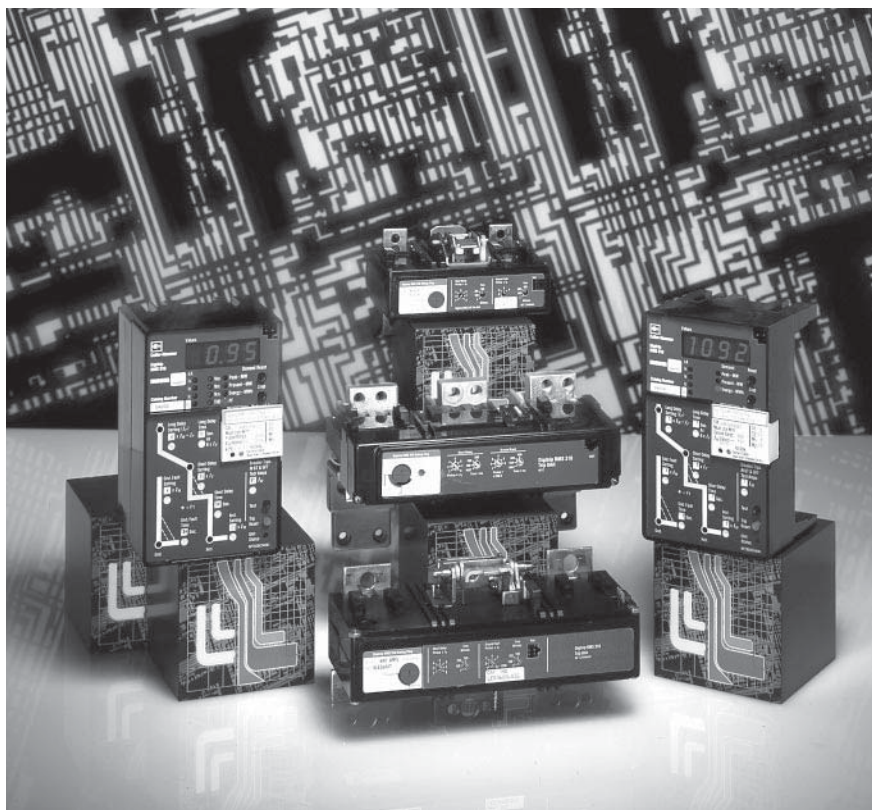
Digitrip RMS 510, 610, 810, and 910

Digitrip RMS 510, 610, 810, and 910 Trip Units are available with Series C R-Frame Circuit Breakers 800 through 2500 amperes. Digitrip 510, 610, 810, and 910 Trip Units provide unparalleled system protection with fixed rating plugs to establish the continuous ampere rating of the breaker.

Curve Shaping

Digitrip RMS 510, 610, 810, and 910 Trip Units are available with up to nine curve shaping choices achieved by adjusting up to seven switches on the front of the unit for optimum system coordination. Maximum curve shaping flexibility is provided by dependent long and short delay adjustments that are long delay pickup (I_L) based, depicted on the front of the unit by the blue portion of the time-current curve.

Additional coordination capability can be provided by utilizing the short delay and ground fault zone selective interlocking features available on these trip units.



R-Frame Digitrip RMS 310, 510, 610, 810, and 910 Trip Units (Noninterchangeable)

System Diagnostics

All four Digitrip RMS models of trip units provide long delay, short delay, instantaneous, and ground fault cause of trip LEDs on the front of the unit. Digitrip RMS 610, 810, and 910 also offer a magnitude of trip information as well as remote signal contacts for improved system diagnostics.

System Monitoring

Digitrip 610, 810, and 910 Trip Units have the capability to monitor phase currents as well as neutral or ground currents. This information is displayed on a large digital display mounted on the unit.

Digitrip RMS 810 and 910 Trip Units can also provide the user with power and energy monitoring capability. Peak power demand, present power demand, and total energy as well as forward and reverse energy can be monitored with this unit.

Digitrip RMS 910 Trip Units have the additional capability of monitoring line to line voltage as well as system power factor. Both parameters are displayed in the digital display window and are supported by LEDs to indicate which parameter is being displayed.

Harmonics Monitoring

Digitrip RMS 910 Trip Units are capable of displaying values of current harmonics in the digital display window. Percentage of harmonic content can be monitored for each phase, neutral or ground, up to the 27th harmonic. Additionally, a total harmonic distortion value can be calculated and displayed.

Communications

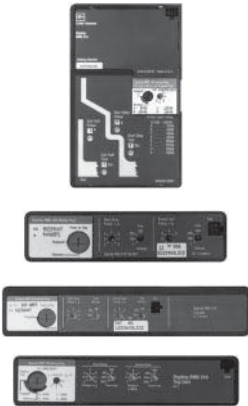



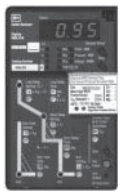
Digitrip RMS 810 and 910 have built-in communications options to allow all protection, monitoring, and control information to be transmitted back to a central location via the Cutler-Hammer IMPACC System.

Field Testing

Integral field testing capability is provided on all 510, 610, 810 and 910 Trip Units. No additional test set is needed to perform both trip and no trip field testing.

Series C Frame Sizes K through R

Digitrip RMS Electronic Trip Unit Selection Guide

Digitrip	RMS 310	RMS 510	RMS 610	RMS 810	RMS 910
					

Breaker Type

Frame(s)	Series C K-, L-, N- and R-Frames	Series C R-Frame	Series C R-Frame	Series C R-Frame	Series C R-Frame
Ampere Rating	70A-2500A	800A-2500A	800A-2500A	800A-2500A	800A-2500A
Interrupting Rating at 415V	35, 65, 100 kA	65, 100 kA	65, 100 kA	65, 100 kA	65, 100 kA

Trip Unit Sensing

rms Sensing	Yes	Yes	Yes	Yes	Yes
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Protection and Coordination

Protection	Ordering Options	LS, LSG	LSI, LSIG	LI, LS, LSI, LIG, LSG, LSIG	LI, LSI, LIG, LSG, LSIG	LI, LS, LSI, LIG, LSG, LSIG	LI, LS, LSI, LIG, LSG, LSIG
Long Delay	Fixed Rating Plug (I_n)	Yes	Yes	Yes	Yes	Yes	Yes
	Overtemperature Trip	Yes	Yes	Yes	Yes	Yes	Yes
	Adjustable Rating Plug (I_n)	Yes	Yes	No	No	No	No
	Long Delay Setting	0.5-1.0 (I_n) ^①	0.5-1.0 (I_n) ^①	0.5-1.0 x (I_n)	0.5-1.0 x (I_n)	0.5-1.0 x (I_n)	0.5-1.0 x (I_n)
	Long Delay Time I^2t	12 Seconds	12 Seconds	2-24 Seconds	2-24 Seconds	2-24 Seconds	2-24 Seconds
	Long Delay Thermal Memory	Yes	Yes	Yes	Yes	Yes	Yes
Short Delay	High Load Alarm	No	No	No	0.85 x I_r	0.85 x I_r	0.85 x I_r
	Short Delay Setting	200-800% x (I_n) ^⑥	200-800% x (I_n) ^⑥	200-600% S1 & S2 x (I_r)	200-600% S1 & S2 x (I_r)	200-600% S1 & S2 x (I_r)	200-600% S1 & S2 x (I_r)
	Short Delay Time I^2t	100 ms	No	100-500 ms	100-500 ms	100-500 ms	100-500 ms
	Short Delay Time Flat	No	1-300 ms	100-500 ms	100-500 ms	100-500 ms	100-500 ms
	Short Delay Time ZSI	No	No	Yes	Yes	Yes	Yes
Instantaneous	Instantaneous Setting	No	200-800% x (I_n)	200-600% M1 & M2 x (I_n)	200-600% M1 & M2 x (I_n)	200-600% M1 & M2 x (I_n)	200-600% M1 & M2 x (I_n)
	Discriminator	No	No	Yes ^④	Yes ^④	Yes ^④	Yes ^④
	Instantaneous Override	Yes	Yes	Yes	Yes	Yes	Yes
Ground Fault	Ground Fault Setting	Var/Frame ^③	Var/Frame ^③	25-100% x (I_n) ^③	25-100% x (I_n) ^③	25-100% x (I_n) ^③	25-100% x (I_n) ^③
	Fault Delay I^2t	No	No	100-500 ms	100-500 ms	100-500 ms	100-500 ms
	Ground Fault Delay Flat	1-500 ms	1-500 ms	1-500 ms	1-500 ms	1-500 ms	1-500 ms
	Ground Fault ZSI	No	No	Yes	Yes	Yes	Yes
	Ground Fault Thermal Memory	Yes	Yes	Yes	Yes	Yes	Yes

System Diagnostics

Cause of Trip LEDs	No	No	Yes	Yes	Yes	Yes
Magnitude of Trip Information	No	No	No	Yes	Yes	Yes
Remote Signal Contacts	No	No	No	Yes	Yes	Yes

System Monitoring

Digital Display	No	No	No	Yes	Yes	Yes
Current	No	No	No	Yes	Yes	Yes
Voltage	No	No	No	No	No	Yes
Power and Energy	No ^②	No ^②	No	No	Yes	Yes
Power Quality - Harmonics	No	No	No	No	No	Yes
Power Factor	No	No	No	No	Yes ^⑤	Yes

System Communications

IMPACC	No	No	No	No	Yes	Yes
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Field Testing

Testing Method ^①	Test Set	Test Set	Integral	Integral	Integral	Integral
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- ① Set by adjustable rating plug
 ② Yes, with addition of Energy Sentinal.
 ③ Not to exceed 1200A.

- ④ LS, LSG only.
 ⑤ Over IMPACC only.
 ⑥ 2500A R-frame 200-600% x (I_n)

- I_n = Rating plug rating.
 I_r = LDPU setting.

Moulded Case Circuit Breakers 16-2500 Amperes for IEC 947-2 Applications

Cutler-Hammer

July 1998

Series C Frame Size R, 800-2500 Amperes

Selection Guide and Ordering Information

Maximum Continuous Ampere Rating at 40°C ①②	Number of Poles	Circuit Breaker Frame Including Digitrip RMS 310 Electronic Trip Unit Less Rating Plugs Order as Individual Component – Catalogue Number				Digitrip RMS 310 Interchangeable Rating Plugs Order as Individual Component		
		L - Adjustable Long Delay Pickup (By Adjustable Rating Plug) S - Adjustable Short Delay Pickup with Fixed Short Delay Time (I ² t Response) or Adjustable Short Delay Time (Flat Response) I - Adjustable Instantaneous Pickup by Setting Short Delay Time to Instantaneous G - Adjustable Ground Fault Pickup with Adjustable Ground Fault Delay (Flat Response)				Fixed Rating Plug		Adjustable Rating Plug
						Ampere Rating	Catalogue Number	Ampere Rating Catalogue Number
		LS	LSI	LSG④	LSIG③			
Short Time Range		2-8 x I _n	2-8 x I _n	2-8 x I _n	2-8 x I _n			
Short Time Delay		–	0-300 ms	–	0-300 ms			
Ground Fault Pickup		–	–	200-1200A	200-1200A			
Ground Fault Delay		–	–	0-500 ms	0-500 ms			

Type RW with Digitrip 310 Standard Interrupting Capacity – U_e Max. 690 VAC, 70 kA I_{cu} at 415 VAC

1600①	3-Pole	RW316T33W	RW316T32W	RW316T35W	RW316T36W	800 1000 1200 1250 1400 1500 1600	16RES08T 16RES10T 16RES12T 16RES125T 16RES14T 16RES15T 16RES16T	Adjustable Settings Are: 800/1000/1200/1600 A16RES16T1 800/1000/1250/1600 A16RES16T2
2000		RW320T33W	RW320T32W	RW320T35W	RW320T36W	1000 1200 1250 1400 1600 2000	20RES10T 20RES12T A20RES125T A20RES14T A20RES16T A20RES20T	1000/1200/1600/2000 A20RES20T1 1000/1250/1600/2000 A20RES20T2
2500		RW325T33W	RW325T32W	RW325T35W	RW325T36W	1200 1250 1600 2000 2500	25RES12T 25RES125T A25RES16T A25RES20T A25RES25T	1200/1600/2000/2500 A25RES25T1 1250/1600/2000/2500 A25RES25T2
1600①	4-Pole③	RW416T33W	RW416T32W	–	–	800 1000 1200 1250 1400 1500 1600	16RES08T 16RES10T 16RES12T 16RES125T 16RES14T 16RES15T 16RES16T	800/1000/1200/1600 A16RES16T1 800/1000/1250/1600 A16RES16T2
2000		RW420T33W	RW420T32W	–	–	1000 1200 1250 1400 1600 2000	20RES10T 20RES12T A20RES125T A20RES14T A20RES16T A20RES20T	1000/1200/1600/2000 A20RES20T1 1000/1250/1600/2000 A20RES20T2
2500		RW425T33W	RW425T32W	–	–	1200 1250 1600 2000 2500	25RES12T 25RES125T A25RES16T A25RES20T A25RES25T	1200/1600/2000/2500 A25RES25T1 1250/1600/2000/2500 A25RES25T2

① For SCR application, use 2000A frame.

② Special 50°C rating available.

Order by description.

③ Unprotected left pole neutral. Add "P" to catalogue number for 100% protected left pole neutral, add "E" for 60% protected, i.e., "RW416T33PW", "RW416T33EW".

④ Ground fault equipped trip units available with remote indicating panel. Add "R" to catalogue number, i.e., "RW316T35RW".

Selection Guide and Ordering Information

Maximum Continuous Ampere Rating at 40°C①②	Number of Poles	Circuit Breaker Frame Including Digitrip RMS 310 Electronic Trip Unit Less Rating Plugs Order as Individual Component – Catalogue Number				Digitrip RMS 310 Interchangeable Rating Plugs Order as Individual Component		
		L - Adjustable Long Delay Pickup (By Adjustable Rating Plug) S - Adjustable Short Delay Pickup with Fixed Short Delay Time (I ² t Response) or Adjustable Short Delay Time (Flat Response) I - Adjustable Instantaneous Pickup by Setting Short Delay Time to Instantaneous G - Adjustable Ground Fault Pickup with Adjustable Ground Fault Delay (Flat Response)				Fixed Rating Plug		Adjustable Rating Plug
						Ampere Rating	Catalogue Number	Ampere Rating Catalogue Number
		LS	LSI	LSG④	LSIG④			
Short Time Range		2-8 x I _n	2-8 x I _n	2-8 x I _n	2-8 x I _n			
Short Time Delay		–	0-300 ms	–	0-300 ms			
Ground Fault Pickup		–	–	200-1200A	200-1200A			
Ground Fault Delay		–	–	0-500 ms	0-500 ms			

Type RWC with Digitrip 310 High Interrupting Capacity – U_e Max. 690 VAC, 100 kA I_{cu} at 415 VAC

1600①	3-Pole	RWC316T33W	RWC316T32W	RWC316T35W	RWC316T36W	800 1000 1200 1250 1400 1500 1600	16RES08T 16RES10T 16RES12T 16RES125T 16RES14T 16RES15T 16RES16T	Adjustable Settings Are: 800/1000/1200/1600 A16RES16T1 800/1000/1250/1600 A16RES16T2
2000		RWC320T33W	RWC320T32W	RWC320T35W	RWC320T36W	1000 1200 1250 1400 1600 2000	20RES10T 20RES12T A20RES125T A20RES14T A20RES16T A20RES20T	1000/1200/1600/2000 A20RES20T1 1000/1250/1600/2000 A20RES20T2
1600①	4-Pole③	RWC416T33W	RWC416T32W	–	–	800 1000 1200 1250 1400 1500 1600	16RES08T 16RES10T 16RES12T 16RES125T 16RES14T 16RES15T 16RES16T	800/1000/1200/1600 A16RES16T1 800/1000/1250/1600 A16RES16T2
2000		RWC420T33W	RWC420T32W	–	–	1000 1200 1250 1400 1600 2000	20RES10T 20RES12T A20RES125T A20RES14T A20RES16T A20RES20T	1000/1200/1600/2000 A20RES20T1 1000/1250/1600/2000 A20RES20T2

Moulded Case Switches

1600A 2000A	3-Pole	RW316WK RW320WK
1600A 2000A	4-Pole	RW416WK RW420WK

- ① For SCR application, use 2000A frame.
 ② Special 50°C rating available.
 Order by description.
 ③ Unprotected left pole neutral. Add “P” to catalogue number for 100% protected left pole neutral, add “E” for 60% protected, i.e., “RW416T33PW”, “RW416T33EW”.
 ④ Ground fault equipped trip units available with remote indicating panel. Add “R” to catalogue number, i.e., “RW316T35RW”.

Moulded Case Circuit Breakers 16-2500 Amperes for IEC 947-2 Applications

Cutler-Hammer

July 1998

Series C Frame Size R, 800-1250 Amperes

Selection Guide and Ordering Information

Maximum Continuous Ampere Rating at 40°C ^{①②}	Number of Poles	Circuit Breaker Frame Including Digitrip RMS 510 and 610 Electronic Trip Unit Less Rating Plugs Order as Individual Component – Catalogue Number					Digitrip RMS Interchangeable Rating Plug Order as Individual Component	
		L - Adjustable Long Delay Pickup (I_L) with Adjustable Long Delay Time S - Adjustable Short Delay Pickup with Adjustable Short Delay Time (I^2t or Flat Response) I - Adjustable Instantaneous Pickup G - Adjustable Ground Fault Pickup with Adjustable Ground Fault Time Delay (I^2t or Flat Response)					Fixed Rating Plug	
							Ampere Rating	Catalogue Number
		LI	LS	LSI	LIG	LSG	LSIG	
Long Delay Pickup		$0.5-1.0 \times I_n$	$0.5-1.0 \times I_n$	$0.5-1.0 \times I_n$	$0.5-1.0 \times I_n$	$0.5-1.0 \times I_n$	$0.5-1.0 \times I_n$	
Long Delay Time		2-24 Seconds	2-24 Seconds	2-24 Seconds	2-24 Seconds	2-24 Seconds	2-24 Seconds	
Short Time Range		$2-6 \times I_r$	$2-6 \times I_r$	$2-6 \times I_r$	$2-6 \times I_r$	$2-6 \times I_r$	$2-6 \times I_r$	
Short Time Delay		—	100-500 ms	100-500 ms	—	100-500 ms	100-500 ms	
Instantaneous		$2-6 \times M1 \text{ \& } M2$	—	$2-6 \times M1 \text{ \& } M2$	$2-6 \times M1 \text{ \& } M2$	—	$2-6 \times M1 \text{ \& } M2$	
Ground Fault Pickup		—	—	—	$0.25-1.0 \times I_n$ ^①	$0.25-1.0 \times I_n$ ^①	$0.25-1.0 \times I_n$ ^①	
Ground Fault Delay		—	—	—	100-500 ms	100-500 ms	100-500 ms	

Type RW with Digitrip 510 Standard Interrupting Capacity – U_e Max. 690 VAC, 70 kA I_{cu} at 415 VAC

1600	3-Pole	RW316T51W	RW316T53W	RW316T52W	RW316T54W	RW316T55W	RW316T56W	800 1000 1200 1250 1600	RP6R16A080 RP6R16A100 RP6R16A120 RP6R16A125 RP6R16A160
2000		RW320T51W	RW320T53W	RW320T52W	RW320T54W	RW320T55W	RW320T56W	1000 1200 1250 1600 2000	RP6R20A100 RP6R20A120 RP6R20A125 RP6R20A160 RP6R20A200
2500		RW325T51W	RW325T53W	RW325T52W	RW325T54W	RW325T55W	RW325T56W	1600 2000 2500	RP6R25A160 RP6R25A200 RP6R25A250

Type RWC with Digitrip 510 High Interrupting Capacity – U_e Max. 690 VAC, 100 kA I_{cu} at 415 VAC

1600	3-Pole	RWC316T51W	RWC316T53W	RWC316T52W	RWC316T54W	RWC316T55W	RWC316T56W	800 1000 1200 1250 1600	RP6R16A080 RP6R16A100 RP6R16A120 RP6R16A125 RP6R16A160
2000		RWC320T51W	RWC320T53W	RWC320T52W	RWC320T54W	RWC320T55W	RWC320T56W	1000 1200 1250 1600 2000	RP6R20A100 RP6R20A120 RP6R20A125 RP6R20A160 RP6R20A200

Type RW with Digitrip 610 Standard Interrupting Capacity – U_e Max. 690 VAC, 70 kA I_{cu} at 415 VAC

1600	3-Pole	RW316T61W	RW316T63W	RW316T62W	RW316T64W	RW316T65W	RW316T66W	800 1000 1200 1250 1600	RP6R16A080 RP6R16A100 RP6R16A120 RP6R16A125 RP6R16A160
2000		RW320T61W	RW320T63W	RW320T62W	RW320T64W	RW320T65W	RW320T66W	1000 1200 1250 1600 2000	RP6R20A100 RP6R20A120 RP6R20A125 RP6R20A160 RP6R20A200
2500		RW325T61W	RW325T63W	RW325T62W	RW325T64W	RW325T65W	RW325T66W	1600 2000 2500	RP6R25A160 RP6R25A200 RP6R25A250

Type RWC with Digitrip 610 High Interrupting Capacity – U_e Max. 690 VAC, 100 kA I_{cu} at 415 VAC

1600	3-Pole	RWC316T61W	RWC316T63W	RWC316T62W	RWC316T64W	RWC316T65W	RWC316T66W	800 1000 1200 1250 1600	RP6R16A080 RP6R16A100 RP6R16A120 RP6R16A125 RP6R16A160
2000		RWC320T61W	RWC320T63W	RWC320T62W	RWC320T64W	RWC320T65W	RWC320T66W	1000 1200 1250 1600 2000	RP6R20A100 RP6R20A120 RP6R20A125 RP6R20A160 RP6R20A200

① Not to exceed 1200A.

② Special 50°C rating available.
Order by description.

Selection Guide and Ordering Information

Maximum Continuous Ampere Rating at 40°C①②	Number of Poles	Circuit Breaker Frame Including Digitrip RMS 510 and 610 Electronic Trip Unit Less Rating Plugs Order as Individual Component – Catalogue Number	Digitrip RMS Interchangeable Rating Plug Order as Individual Component	
		L - Adjustable Long Delay Pickup (I_L) with Adjustable Long Delay Time S - Adjustable Short Delay Pickup with Adjustable Short Delay Time (I_t or Flat Response) I - Adjustable Instantaneous Pickup G - Adjustable Ground Fault Pickup with Adjustable Ground Fault Time Delay (I_t or Flat Response)	Fixed Rating Plug	Ampere Rating

	LI	LS	LSI	LIG	LSG	LSIG		
Long Delay Pickup	0.5-1.0 x I_n	0.5-1.0 x I_n	0.5-1.0 x I_n	0.5-1.0 x I_n	0.5-1.0 x I_n	0.5-1.0 x I_n		
Long Delay Time	2-24 Seconds	2-24 Seconds	2-24 Seconds	2-24 Seconds	2-24 Seconds	2-24 Seconds		
Short Time Range	2-6 x I_r	2-6 x I_r	2-6 x I_r	2-6 x I_r	2-6 x I_r	2-6 x I_r		
Short Time Delay	—	100-500 ms	100-500 ms	—	100-500 ms	100-500 ms		
Instantaneous	2-6 x M1 & M2	—	2-6 x M1 & M2	2-6 x M1 & M2	—	2-6 x M1 & M2		
Ground Fault Pickup	—	—	—	0.25-1.0 x I_n ①	0.25-1.0 x I_n ①	0.25-1.0 x I_n ①		
Ground Fault Delay	—	—	—	100-500 ms	100-500 ms	100-500 ms		

Type RW with Digitrip 810 Standard Interrupting Capacity – U_e Max. 690 VAC, 70 kA I_{cu} at 415 VAC

1600	3-Pole	RW316T81W	RW316T83W	RW316T82W	RW316T84W	RW316T85W	RW316T86W	800 1000 1200 1250 1600	RP6R16A080 RP6R16A100 RP6R16A120 RP6R16A125 RP6R16A160
2000		RW320T81W	RW320T83W	RW320T82W	RW320T84W	RW320T85W	RW320T86W	1000 1200 1250 1600 2000	RP6R20A100 RP6R20A120 RP6R20A125 RP6R20A160 RP6R20A200
2500		RW325T81W	RW325T83W	RW325T82W	RW325T84W	RW325T85W	RW325T86W	1600 2000 2500	RP6R25A160 RP6R25A200 RP6R25A250

Type RWC with Digitrip 810 High Interrupting Capacity – U_e Max. 690 VAC, 100 kA I_{cu} at 415 VAC

1600	3-Pole	RWC316T81W	RWC316T83W	RWC316T82W	RWC316T84W	RWC316T85W	RWC316T86W	800 1000 1200 1250 1600	RP6R16A080 RP6R16A100 RP6R16A120 RP6R16A125 RP6R16A160
2000		RWC320T81W	RWC320T83W	RWC320T82W	RWC320T84W	RWC320T85W	RWC320T86W	1000 1200 1250 1600 2000	RP6R20A100 RP6R20A120 RP6R20A125 RP6R20A160 RP6R20A200

Type RW with Digitrip 910 Standard Interrupting Capacity – U_e Max. 690 VAC, 70 kA I_{cu} at 415 VAC

1600	3-Pole	RW316T91W	RW316T93W	RW316T92W	RW316T94W	RW316T95W	RW316T96W	800 1000 1200 1250 1600	RP6R16A080 RP6R16A100 RP6R16A120 RP6R16A125 RP6R16A160
2000		RW320T91W	RW320T93W	RW320T92W	RW320T94W	RW320T95W	RW320T96W	1000 1200 1250 1600 2000	RP6R20A100 RP6R20A120 RP6R20A125 RP6R20A160 RP6R20A200
2500		RW325T91W	RW325T93W	RW325T92W	RW325T94W	RW325T95W	RW325T96W	1600 2000 2500	RP6R25A160 RP6R25A200 RP6R25A250

Type RWC with Digitrip 910 High Interrupting Capacity – U_e Max. 690 VAC, 100 kA I_{cu} at 415 VAC

1600	3-Pole	RWC316T91W	RWC316T93W	RWC316T92W	RWC316T94W	RWC316T95W	RWC316T96W	800 1000 1200 1250 1600	RP6R16A080 RP6R16A100 RP6R16A120 RP6R16A125 RP6R16A160
2000		RWC320T91W	RWC320T93W	RWC320T92W	RWC320T94W	RWC320T95W	RWC320T96W	1000 1200 1250 1600 2000	RP6R20A100 RP6R20A120 RP6R20A125 RP6R20A160 RP6R20A200

① Not to exceed 1200A.

② Special 50°C rating available.
Order by description.

Selection Guide and Ordering Information

Line and Load Terminals

Maximum Breaker Amperes	Terminal Body Material	Catalogue Number
-------------------------	------------------------	------------------

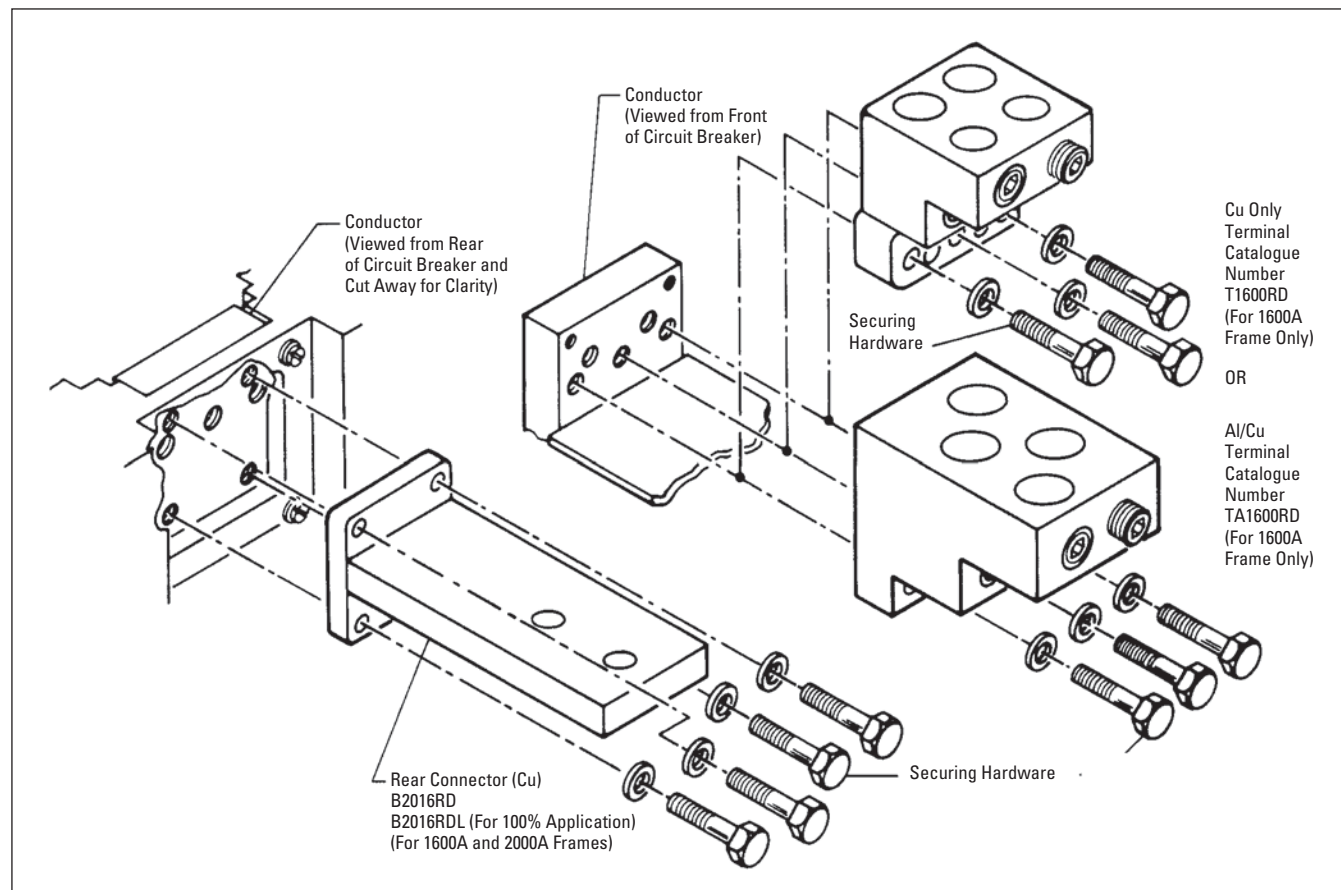
Rear Connectors

2000	Copper	B2016RDM
2000	Copper	B2016RDLM
2500	Copper	B2500RDM ^①

Line and Load Terminals

R-Frame circuit breakers have Cu/Al terminals as standard and copper only terminals as an option. Specify if factory installation is required.

RD Rear Connector Exploded View



Base Mounting Hardware

Supplied by customer.

Handle Extension

Included with breaker. Additional handle extensions are available.

Single Handle Extension
Catalogue Number – HEX6

^① For use with 2500A frame. Do not order separately unless for replacement purposes. Included in breaker carton when 2500A breaker is ordered.

Series C Frame Sizes G through R

Selection Guide and Ordering Information

Special Calibration

Special non-UL listed calibrations are available for certain ambient temperatures other than 40°C and for frequencies other than 50/60 Hz or dc. Reduced interrupting ratings will apply for 400 Hz applications.

50°C Calibration^①

Add suffix "V" to catalogue number for complete breaker when ordering listed ampere ratings for breakers to be used in 50°C ambients.

Contact Cutler-Hammer for availability.

Moisture-Fungus Treatment

All Series C Circuit Breaker cases are moulded from glass-polyester which does not support the growth of fungus. Any parts which are susceptible to the growth of fungus will require special treatment.

Order by description.

Accessory	Frame						
	G	F	J	K	L	N	R
Special Calibration	✓	✓	✓	✓	✓	✓	✓
Moisture-Fungus Treatment	✓	✓	✓	✓	✓	✓	✓

Accessory	Fit Type	Frame						
		G	F	J	K	L	N	R

External Accessory Catalogue Numbers

Non-Padlockable Handle Block	Field Fitted	1294C01H01	LKD1	LKD3	LKD3	LKD4	LKD4	—
Padlockable Handle Block	Field Fitted	—	—	—	—	—	—	—
	Field Fitted	223C77G03	—	PHB3	PHB3	—	—	HLK6
Padlockable Handle Lock Hasp	Field Fitted	—	PHL1	PLK3	PLK3	HLK4	PLK5	—
Cylinder Lock	Factory Fitted	Order by Description						
Key Interlock Kit (Provision Only)	Field Fitted	—	KYK1	KYK3	KYK3	KYK4	KYK4	KYK6
Slide Bar Interlock – Requires 2 Breakers	Field Fitted	—	SBK1	SBK2	SBK3	SBK4	SBK5	—
Walking Beam Interlock – Requires 2 Breakers	Factory Fitted	Order by Description						
Electrical Operator	120 VAC	—	E0P1P07	E0P2T07	E0P3T07	E0P4T07	E0P5T07	E0P6T08
	240 VAC	—	E0P1P11	E0P2T11	E0P3T11	E0P4T11	E0P5T11	E0P6T11
	120 VDC	—	E0P1P07DC	E0P2T07DC	E0P3T07DC	E0P4T26	—	—
	240 VDC	—	E0P1P11DC	E0P2T11DC	E0P3T11DC	—	—	—
	48 VDC	—	—	—	—	—	E0P5T22	E0P6T21
	125 VDC	—	—	—	—	E0P4T21	E0P5T26	—
Plug-In Adapters ^②	Field Fitted	—	✓	✓	✓	✓	✓	—
Rear Connecting Studs ^②	Field Fitted	—	✓	✓	✓	✓	✓	—
Handle Mechanism Field Fitted Only ^②	Flex Shaft	—	✓	✓	✓	✓	✓	✓
	Type SM	—	✓	✓	✓	✓	—	—
	Series C Rotary	✓	✓	✓	✓	✓	✓	—
	Type MC	—	✓	✓	✓	✓	—	—
	Slide Plate	—	✓	✓	✓	✓	✓	✓





Test Kit

Electronic Portable Test Kit (Digitrip 310 Only)	—	—	—	STK2	STK2	STK2	STK2
--	---	---	---	------	------	------	------

^① K-, L-, N- and R-Frame breakers equipped with electronic trip units can operate reliably in ambient temperatures of 50°C.

^② Contact Cutler-Hammer for catalogue numbers.

Selection Guide and Ordering Information

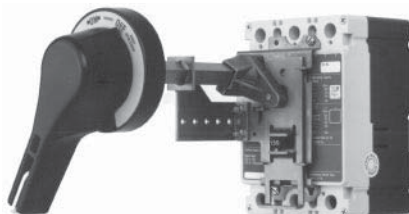
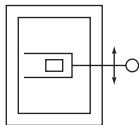
Accessory		Pole Location	Frame						
			G	F	J	K	L	N	R
Field Fit Kit Catalogue Numbers									
<div>Alarm Lockout</div> <div></div>	Make/Break	Left	—	A1L1LPK	A1L2LPK	A1L3LPK	A1L4LPK	A1L5LPK	—
		Right	Factory Fit Only	A1L1RPK	A1L2RPK	A1L3RPK	A1L4RPK	A1L5RPK	A1L6RPK
	2 Make/2 Break	Left	—	A2L1LPK	—	A2L3LPK	A2L4LPK	A2L5LPK	—
		Right	—	A2L1RPK	—	A2L3RPK	A2L4RPK	A2L5RPK	A2L6RPK
<div>Auxiliary Switch</div> <div></div>	1A, 1B	Left	—	A1X1PK	A1X2PK	A1X3PK	A1X4PK	A1X5LPK	—
		Right	Factory Fit Only	A1X1PK	A1X2PK	A1X3PK	A1X4PK	A1X5RP	—
	2A, 2B	Left	—	A2X1LPK	A2X2PK	A2X3PK	A2X4PK	A2X5LPK	—
		Right	Factory Fit Only	A2X1RPK	A2X2PK	A2X3PK	A2X4PK	A2X5RPK	A2X6RPK
	3A, 3B	Left	—	—	—	A3X3LPK	A3X4PK	A3X5LPK	—
		Right	—	—	—	A3X3RPK	A3X4PK	A3X5RPK	—
<div>Auxiliary Switch / Alarm Lockout</div>		Left	—	AAL1LPK	AAL2LPK	AAL3LPK	AA114LPK	AA115LPK	—
		Right	—	AAL1RPK	AAL2RPK	AAL3RPK	AA114RPK	AA115RPK	—
<div>Shunt Trip – Standard①</div> <div></div>	120 VAC	Left	Factory Fit Only	SNT1LP08K	SNT2P11K	SNT3P11K	SNT4LP11K	SNT5LP11K	—
		Right	—	SNT1RP08K	SNT2P11K	SNT3P11K	SNT4RP11K	—	SNT6P11K
	240 VAC	Left	Factory Fit Only	SNT1LP12K	SNT2P11K	SNT3P11K	SNT4LP11K	SNT5LP11K	—
		Right	—	SNT1RP12K	SNT2P11K	SNT3P11K	SNT4RP11K	—	SNT6P11K
	24 VDC	Left	Factory Fit Only	SNT1LP03K	SNT2P04K	SNT3P04K	SNT4LP03K	SNT5LP03K	—
		Right	—	SNT1RP03K	SNT2P04K	SNT3P04K	SNT4RP03K	—	SNT6P03K
	48 VDC	Left	—	SNT1LP08K	SNT2P06K	SNT3P06K	SNT4LP23K	SNT5LP23K	—
		Right	—	SNT1RP08K	SNT2P06K	SNT3P06K	SNT4RP23K	—	SNT6P23K
<div>Shunt Trip – Low Energy</div>		Left	—	LST1LPK	LST2LPK	LST3LPK	LST4LPK	LST5LPK	—
		Right	—	LST1RPK	LST2RPK	LST3RPK	LST4RPK	—	LST6RPK
<div>Undervoltage Release Mechanism①</div> <div></div>	120 VAC	Left	Factory Fit Only	UVH1LP08K	UVH2LP08K	UVH3LP08K	UVH4LP08K	UVH5LP08K	—
		Right	—	UVH1RP08K	UVH2RP08K	UVH3RP08K	UVH4RP08K	—	UVH6RP08K
	240 VAC	Left	Factory Fit Only	UVH1LP11K	UVH2LP11K	UVH3LP11K	UVH4LP11K	UVH5LP11K	—
		Right	—	UVH1RP11K	UVH2RP11K	UVH3RP11K	UVH4RP11R	—	UVH6RP11K
	24 VDC	Left	—	UVH1LP21K	UVH2LP21K	UVH3LP21K	UVH4LP21K	UVH5LP21K	—
		Right	—	UVH1RP21K	UVH2RP21K	UVH3RP21K	UVH4RP21K	—	UVH6RP21K
	48 VDC	Left	—	UVH1LP23K	UVH2LP23K	UVH3LP23K	UVH4LP23K	UVH5LP23K	—
		Right	—	UVH1RP23K	UVH2RP23K	UVH3RP23K	UVH4RP23K	—	UVH6RP23K

① Shunt trip and undervoltage release can only be mounted in left pole of K- and L-Frame breakers equipped with electronic trip units.

Series C Frame Sizes F through N

Selection Guide and Ordering Information

Series C Rotary Handle Mechanism



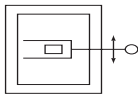
The Cutler-Hammer general purpose rotary handle mechanisms are suitable for use with NEMA 1, 3R, 4 and 12 fabricated enclosures. They are designed for use with Series C Circuit Breakers, Moulded Case Switches, and Motor Circuit Protectors (MCP).

Required for a standard application are the operating handle, shaft, and mechanism.

It may be mounted in either the horizontal or the vertical direction. The handle was ergonomically designed with extra clearance for "gloved hand" to operate. It may be padlocked in the OFF position utilizing three padlocks. The handle is cast metal only.

The standard label on the operating handle indicates ON/Tripped/OFF/Reset.

Flex Shaft™ Handle Mechanism



The Flex Shaft type handle mechanism is an extra heavy-duty handle mechanism designed for mounting in flange-type enclosures. An operating handle, flexible shaft, and mechanism are required for standard application.

The handle can be locked in the RESET position with up to three padlocks. The handle is suitable for NEMA 1, 3R, 4, 4X, and 12 fabricated enclosures. It is supplied for mounting in right-hand flange enclosures. The handle fits the industry standard cutout.

Eight lengths of shafts are available for use with the wide range of depths of various enclosures (3-feet through 10-feet). These choices enable this mechanism to be mounted in various depth, width, and height enclosures. Note: when selecting the length of shaft, ensure minimum bending radius of 4-inches is maintained to operate properly.

The standard method of shipment includes the mechanism preset at the factory; however, minor field adjustments may be required.

Refer to Cutler-Hammer for availability.

Series C Rotary Handle Mechanisms

Breaker Frame	Shaft Length (mm)	Complete Catalog Number ^③	
		IEC IP65 ^{①②}	IEC IP66 ^{①②}
Series C F-Frame	152.4	WHM1R06	WHM1R06X
	304.8	WHM1R12	WHM1R12X
	406.4	WHM1R16	WHM1R16X
	609.6	WHM1R24	WHM1R24X
Series C J-Frame	152.4	WHM2R06	WHM2R06X
	304.8	WHM2R12	WHM2R12X
	406.4	WHM2R16	WHM2R16X
	609.6	WHM2R24	WHM2R24X
Series C K-Frame	152.4	WHM3R06	WHM3R06X
	304.8	WHM3R12	WHM3R12X
	406.4	WHM3R16	WHM3R16X
	609.6	WHM3R24	WHM3R24X
Series C L-Frame	152.4	WHM4R06	WHM4R06X
	304.8	WHM4R12	WHM4R12X
	406.4	WHM4R16	WHM4R16X
	609.6	WHM4R24	WHM4R24X
Series C N-Frame	152.4	WHM5R06	WHM5R06X
	304.8	WHM5R12	WHM5R12X
	406.4	WHM5R16	WHM5R16X
	609.6	WHM5R24	WHM5R24X

^① Standard Label on the IEC operating handle indicates (I)/Tripped/(O)/Reset.

^② IEC Handle Mechanism supplied with Metric thread mounting hardware.

^③ Complete Catalog Number includes a handle, mechanism and shaft.

Selection Guide and Ordering Information

Remote Controlled Operating Mechanisms

Series C Circuit Breakers (sizes 160 to 2000 amperes) can be equipped with motorized operating mechanisms for remote in-service closing and opening.

For normal remote opening, solenoid operating mechanisms F- and K-Frames are available for circuit breakers and motorized operating mechanisms for J to R (sizes 250 to 2500 amperes) solenoid operating mechanisms and motor operators are always supplied with a locking device for padlocks. This device can be used for electrical and mechanical blocking of the operating mechanism. All remote operating mechanisms are equipped with a manual actuator for local operation.

Alarm Lockout

The alarm switches operate when the circuit breaker is tripped by a short circuit or overcurrent, but also when it is tripped by a shunt trip or undervoltage release.

Auxiliary Switches

Auxiliary switches are used for signalling and control purposes. The various functions of the auxiliary switches (changeover) are shown in the top table to the right.

Shunt Trips

The shunt trip is used for remote tripping.

The coil of the shunt trip is rated only for short-time operation.

It is not permissible with the circuit breaker open to apply a continuous opening command to the shunt trip in order to prevent the breaker from closing.

This means that interlocking circuits with continuous commands may not be set up with shunt trips.

Possible Equipment of F- and L-Frame Circuit Breakers with Auxiliary and Alarm Switches

3-Pole Circuit Breakers		4-Pole Circuit Breakers	
left	right	left	right
2 AS	1 AUX	2 AS	1 AUX
1 AS	2 AUX	1 AS	2 AUX
2 AS	2 AUX	2 AS	2 AUX
—	4 AUX 4 AUX 4 AUX	—	4 AUX 4 AUX 4 AUX
—	/2AS /2AS /2AS	—	/2AS /2AS /2AS
F-Frame for Motor Protection			
1 AUX	—	1 AUX	—
2 AUX	—	2 AUX	—
1 AS	—	1 AS	—
1 AS + 1 AUX	—	1 AS + 1 AUX	—
2 AS	—	2 AS	—

/ / DI = Shunt Trip or Undervoltage Release or DI Module (if Built-In)
 AUX = Auxiliary Switch
 AS = Alarm Switch
 • = For R-Frame Circuit Breakers Only

Undervoltage Releases

The circuit breaker cannot be closed until the undervoltage release is energized. If the release is not energized, the circuit breaker can only perform an idle switching operation.

Frequent idle switching actions should be avoided as they shorten the endurance of the circuit breaker.

Contact making by the auxiliary and alarm switches as a function of the switching position of the circuit breaker

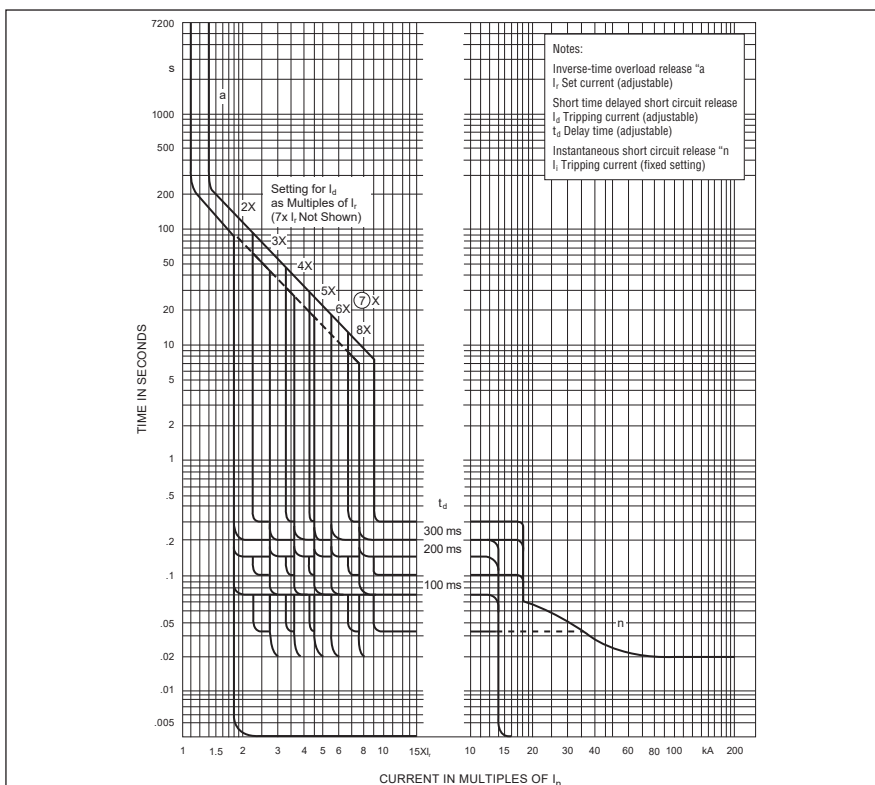
Position of the Toggle Handle Drive (Equivalently Applicable for Rotary Drives)	Position of the Auxiliary Switch	Position of the Alarm Switch
OFF RESET		
ON		
Tripped		

Series C Frame Sizes N and R

Time-Current Curves

Type NW

Tripping characteristics for NW circuit breakers, I_{cu} 50/70/100 kA, with solid state overcurrent release

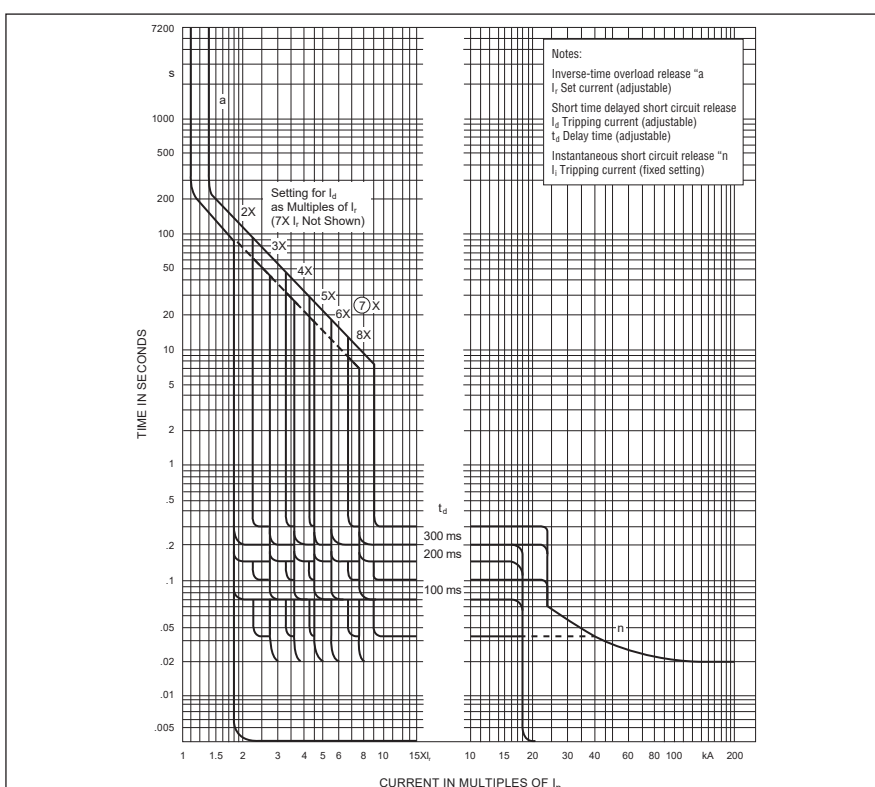


Working Temperature Range

The tolerance bands shown are applicable to an ambient temperature range of -5 to +60°C at the circuit breaker.

Type RW

Tripping characteristics for RW circuit breakers, I_{cu} 70/100 kA, with solid state overcurrent release



Working Temperature Range

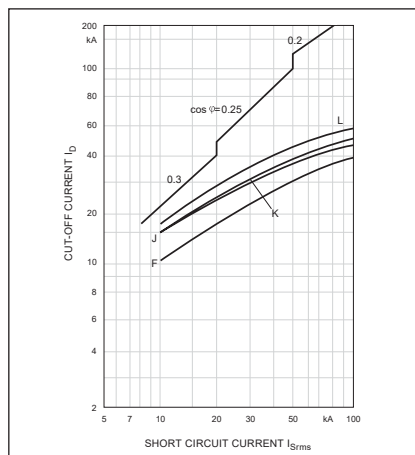
The tolerance bands shown are applicable to an ambient temperature range of -5 to +60°C at the circuit breaker.

Current Limiting Curves

Current Limiting Characteristics and Maximum I^2t Values

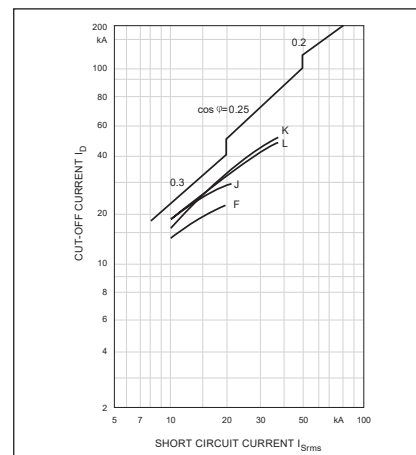
Type FW/LW

Current limiting characteristics for FW to LW, 50/60 Hz 380/415 VAC



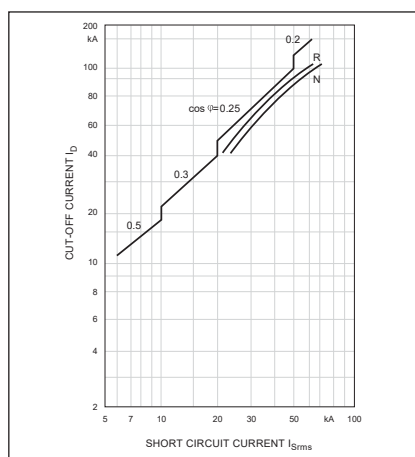
Type FW/LW

Current limiting characteristics for FW to LW, 50/60 Hz 660/690 VAC



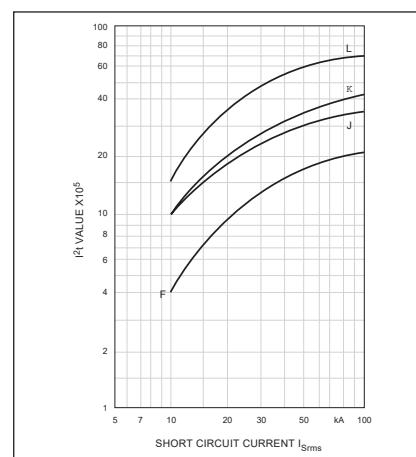
Type NW/RW

Current limiting characteristics for NW to RW, 50/60 Hz 380/415 VAC



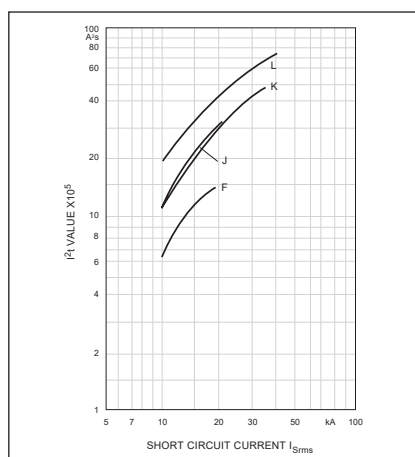
Type FW/LW

Maximum I^2t values for FW to LW, 50/60 Hz 380/415 VAC



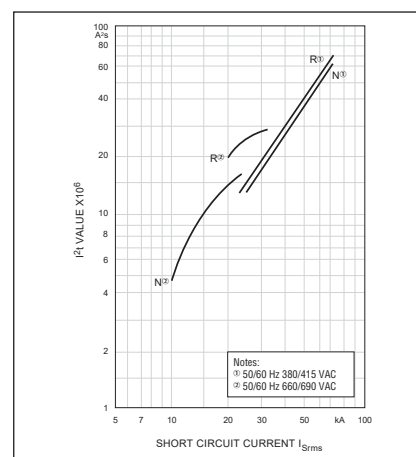
Type FW/LW

Maximum I^2t values for FW to LW, 50/60 Hz 660/695 VAC



Type NW/RW

Maximum I^2t values for NW to RW

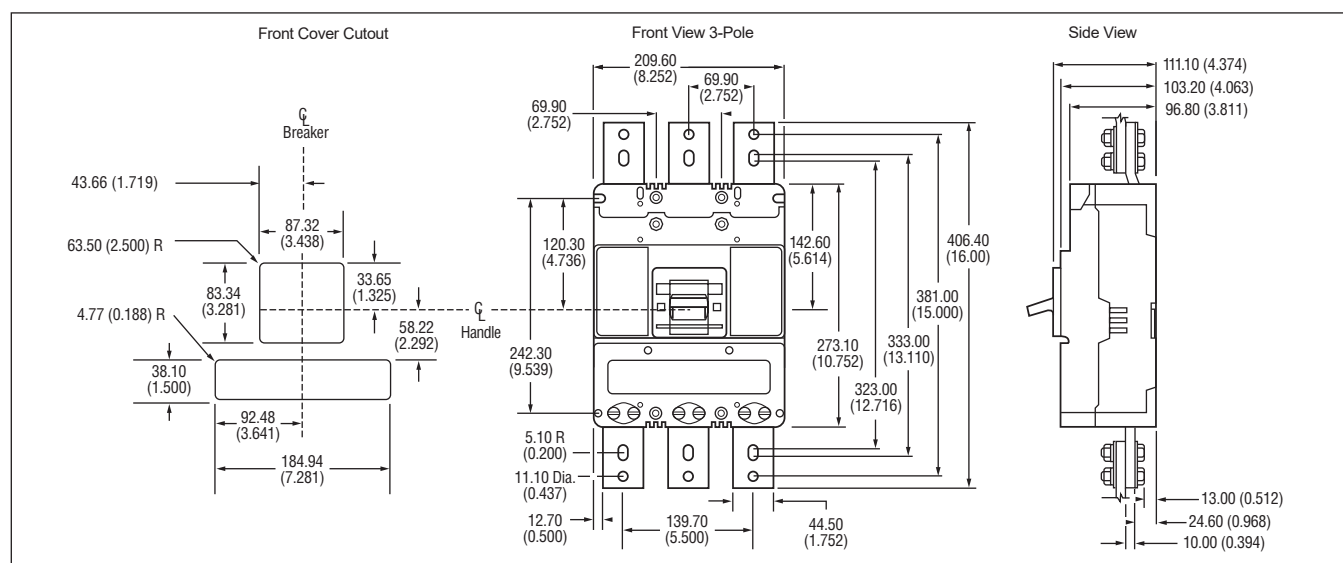


Series C Frame Sizes L through R

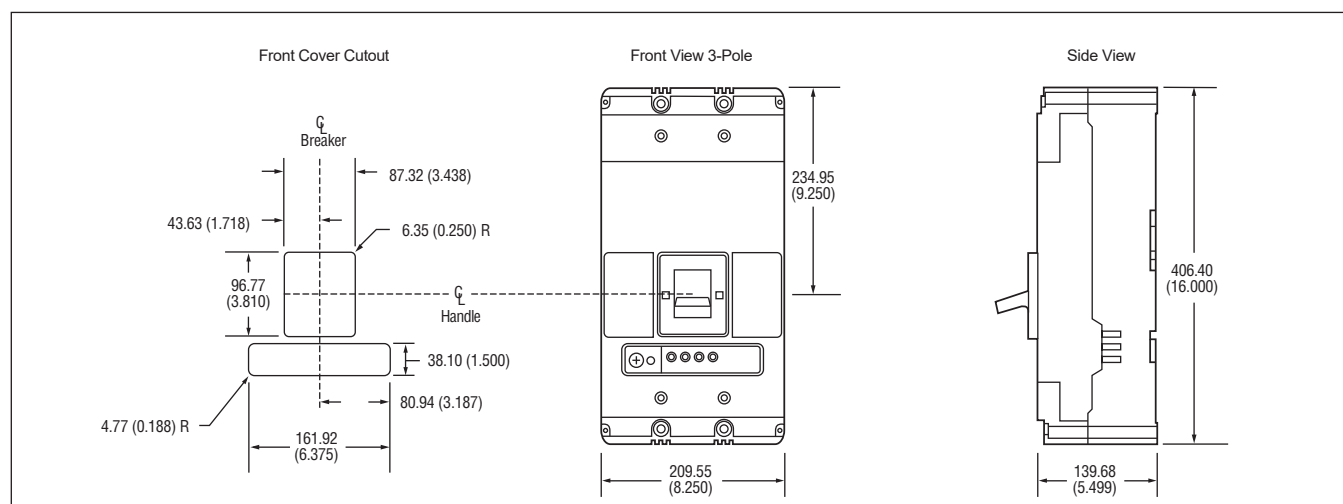
Dimensions, mm (inches)

L-Frame 630 (Bus extensions not included)

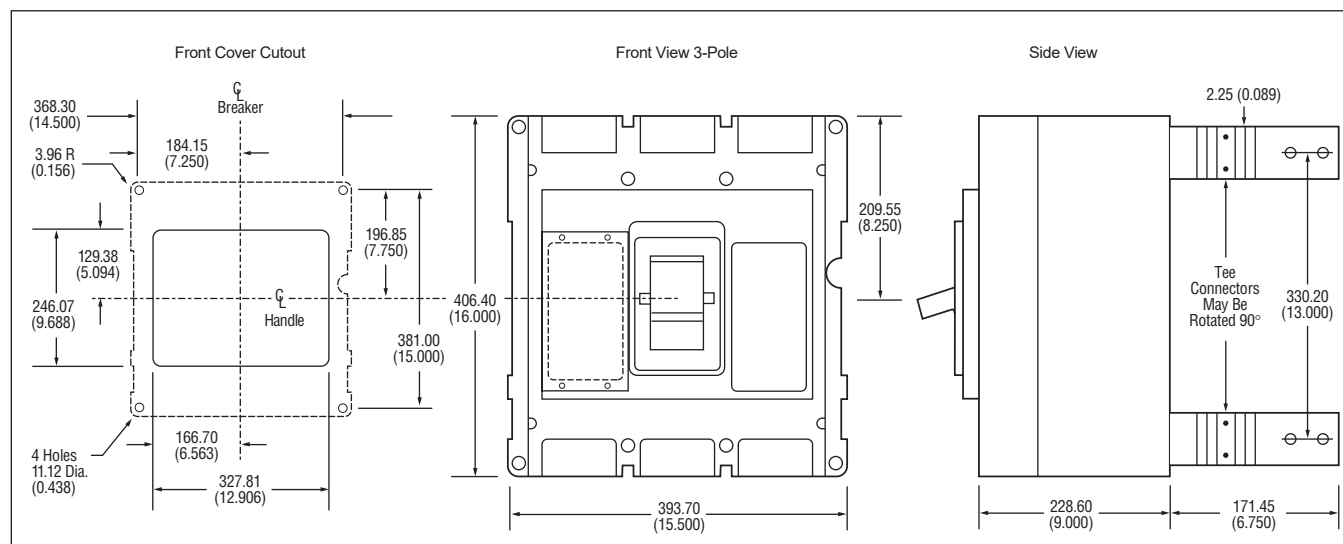
L-Frame 800



N-Frame



R-Frame



Dimensions in parentheses in inches.

Typical Specifications for Series C® Moulded Case Circuit Breakers

The circuit breakers shall meet or exceed all standards as defined in IEC 947-2. Electrical circuits shall be protected by Series C World Moulded Case Circuit Breakers as manufactured by Cutler-Hammer.

Each pole of the one-, two-, and three-pole circuit breakers shall provide complete circuit overcurrent protection by having inverse time and instantaneous tripping characteristics and, where applicable, be current limiting.

The circuit breaker shall be available in interrupting families that provide 35-65-100 kA at 380-415 volts AC.

The circuit breakers shall be operated by a toggle-type handle and have a quick-make, quick-break, over-centre switching mechanism that is mechanically trip-free from the handle so that the contacts cannot be closed against short circuit currents. Tripping due to overload or short circuits shall be clearly indicated by the position of the handle. The ON and OFF positions shall be clearly marked on the cover of the circuit breaker along with the international symbols I for ON and O for OFF on the handle, providing positive indication of the circuit breaker contact position. Additionally, a colour-coded indication of the circuit breaker contact position shall be provided: red for ON, green for OFF, and white for TRIPPED. An easily accessible Push-To-Trip button for mechanically exercising the trip unit shall be provided on the cover of each circuit breaker. All poles of a multi-pole circuit breaker shall be so constructed as to ensure simultaneous open, close, and trip operations.

Circuit breakers shall be completely enclosed in a high strength glass-polyester case.

Noninterchangeable trip circuit breakers shall be factory sealed; interchangeable trip circuit breakers shall have the trip unit sealed to prevent tampering. Ampere ratings shall be clearly visible from the front of the circuit breaker. Contacts shall be nonwelding silver alloy. Arc extinction shall be accomplished by means of DE-ION® arc extinguishers consisting of metal grids mounted in an insulating support.

The minimum interrupting ratings of the circuit breakers shall be at least equal to the available short circuit current at the line terminals.

The circuit breakers can be applied in series rated applications and subject to test data verification.

Circuit breakers in frame sizes 100 amperes through 250 amperes shall be equipped with thermal-magnetic trip units. Circuit breakers 400 amperes through 2500 ampere frame sizes shall be equipped with electronic trip units that are insensitive to changes in ambient temperature within the normal operating temperature range of the circuit breaker. The 400 ampere and 630 ampere frame sizes shall be designed to accept either thermal-magnetic or electronic interchangeable trip units.

Electronic trip units shall be rms sensing type and have unpowered thermal memory.

Circuit breaker ratings and modifications shall be indicated on the drawings.

Circuit breakers shall be of the inverse time and instantaneous trip type as provided by thermal-magnetic or electronic trip elements with either standard interrupting, high interrupting, or current limiting characteristics as required.

Moulded case circuit interrupters (motor circuit protectors) shall be of the instantaneous (magnetic) only type, providing instantaneous short circuit protection by means of a front adjustable trip unit.

Moulded case switches shall be of the same construction as the related listed circuit breaker and equipped with a factory sealed, nonadjustable, high instantaneous only short circuit protection.

Moulded case switches shall have no overload or low level fault protection provided and shall be marked with a maximum withstand rating denoting the type and level of upstream protection required. Moulded case switches shall be listed per IEC 947-2.

Internally mounted accessories including alarm (signal)/lockout switches, auxiliary switches, shunt trips, and undervoltage released mechanisms shall be of the plug-in type and shall be listed for field fitting in circuit breakers which are not factory sealed.

Electrical operators for circuit breakers of the 400 ampere frame size and below shall be of the solenoid type with maximum five-cycle closing characteristics. Electrical operators for circuit breaker frame sizes 630 amperes through 2500 amperes shall be of the motor driven type. All electrical operators shall be cover mounted. All electrical operators shall be listed for field installation per IEC 947-2.

Electrical characteristics of accessories shall be as indicated on the drawings.

Circuit breakers in the 160 amperes rating shall be supplied in one-, two-, three-, and four-pole models, as specified on the drawings. Circuit breakers in ratings of 225 amperes through 1250 amperes shall be supplied in two-, three-, or four-pole models. The 2500 ampere circuit breaker is available in three- and four-pole models as specified on the drawings.

Accessory wiring shall be brought out through the side or rear of the circuit breaker, or be connected to a terminal block mounted on the side of the circuit breaker, as specified. The ability to route accessory wiring to the opposite side of the circuit breaker through a trough in the base shall be provided.

Circuit breakers shall be provided with uniformly designed nameplates to clearly indicate the type, rating, listing/recognition/certification marks, accessory details, and other information defined in IEC 947-2.